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## DESCRIPTION

## TABLET PACKING APPARATUS

## 5 Technical Field

[0001] The present invention relates to a tablet packing apparatus.

## Background Art

[0002] In a medicine packing apparatus in which tablets and powder are dispensed in accordance with a prescription data and packed into a packing sheet by one dose and in a tablet packing apparatus in which tablets are dispensed and filled in a vial, there is provided a tablet cassette shelf on which a plurality of tablet cassettes containing different kinds of tablets respectively are mounted so that the tablets are dispensed one by one. In a back side plate of the tablet cassette shelf, there are provided tablet outlets that extend obliquely downward from the tablet cassettes and tablet drop guide paths that guide the tablets dropping from the tablet outlets.

[0003] The tablet drop guide paths have three disadvantages. Firstly, a tablet dropping along the tablet drop guide path likely falls on an inclined plane of the tablet outlet of the lower tablet cassette and bounces upward, causing the drop of the tablet to be delayed. As a result, the tablet is not ready in time for packing and packed in a next package. Secondly, the tablet bounced on the inclined plane of the tablet outlet is likely detected by a sensor disposed in the tablet outlet, causing a false decision that the tablet has been discharged from the tablet outlet. To these disadvantages, an applicant of the present application has disclosed an idea in which a sheet member for covering the tablet outlet is attached on the upper edge of the tablet outlet in the tablet

drop guide path so that the tablet dropping along the tablet drop guide path never falls on an inclined plane of the tablet outlet (for example, see Japanese journal of Technical Disclosure No. 97-6113). Thirdly, the tablet that exited from the tablet outlet bounces between the back side plate and a rear wall opposing to the tablet outlet and drops,

5 making the dropping time longer. As a result, the tablet is also not ready in time for packing and packed in a next package. To this disadvantage, there has been proposed an idea in which a soft sheet is suspended in the tablet drop guide path so that the tablet hits on the soft sheet (for example, see Japanese Examined Utility Model Publication No. H2-15761).

10 [0004] However, in the idea in which the sheet member is attached on the tablet outlet, the sheet likely clings to the back side plate in a dry state in winter, causing the small tablet to be collected therein. Further, when cleaning the tablet drop guide path and the light sensor in the tablet outlet using a blush or the like, the sheet member is likely deformed to lose the original function of the sheet member, resulting in a lot of time to repair it. On the other hand, in the idea in which the soft sheet is suspended 15 in the tablet drop guide path, as a weight is attached on the lower end of the soft sheet, the soft sheet is apt to hold the vertical. Therefore, the light tablet bounces on the soft sheet, causing the same disadvantages as the conventional one.

20 Disclosure of Invention

[0005] The present invention is made in view of the conventional disadvantages. It is a problem of the present invention to provide a tablet packing apparatus in which the tablet is prevented from bouncing in the tablet drop guide path so that dropping time can be shortened. The tablet packing apparatus of the present invention that 25 will be described hereinafter includes one that packs the tablets or powder in the

packing sheet or one that fills and packs the tablets in the vial.

[0006] In order to solve the above problem, the first present invention provides a tablet packing apparatus provided with a tablet drop guide path that guides tablets to a packing unit, the tablets drop obliquely downward from each of tablet outlets of tablet feeders provided in an up and down direction in a manner of multistage shelf, wherein a bounce preventing member is provided in a position opposing to the tablet outlets of the tablet drop guide path, and wherein the bounce preventing member is obliquely provided so that it recedes from the tablet outlets toward the lower end.

[0007] It is preferable that the bounce preventing member comprises a flexible plate. In this case, any one end of the upper end and lower end of the bounce preventing member may be supported movably in a direction of thickness while the other end may be movable in a direction of thickness. Alternatively, any one end of the upper end and lower end of the bounce preventing member may be supported fixedly while the other end may be movable in a direction of thickness. It is also preferable that the bounce preventing member is detachable.

[0008] The second invention provides a tablet packing apparatus provided with a tablet drop guide path that guides tablets to a packing unit, the tablets drop obliquely downward from each of tablet outlets of tablet feeders provided in an up and down direction in a manner of multistage shelf, wherein a bounce preventing member is provided so as to extend obliquely from the lower edge of the upper-stage tablet outlet or the vicinity thereof to a position apart from the lower-stage tablet outlet.

[0009] It is preferable that the lower half portion of the bounce preventing member comprises a vertical portion. The bounce preventing member may comprise a cover portion extending from the lower end of it to the upper edge of the lower-stage tablet outlet. It is also preferable that the bounce preventing member is formed integrally

with side walls of the tablet drop guide path.

[0010] The third invention provides a tablet packing apparatus provided with a tablet drop guide path that guides tablets to a packing unit, the tablets drop obliquely downward from each of tablet outlets of tablet feeders provided in an up and down direction in a manner of multistage shelf, comprising a bounce preventing member of the first invention described above and a bounce preventing member of the second invention described above.

(Effect of the inventions)

[0011] According to the first invention, a bounce preventing member is provided in a position opposing to the tablet outlets of the tablet drop guide path, and the bounce preventing member is obliquely provided so that it recedes from the tablet outlets toward the lower end. Thus, a bounce angle of the tablet is suppressed, allowing the tablet to free fall downward without bouncing may time so that the dropping time can be shortened. As a result, it is possible to promptly pack the tablet dropped through the tablet drop guide path and eliminate a possibility that the tablet is contaminated into the next package, allowing perfect and reliable packaging to be conducted.

[0012] As the bounce preventing member comprises a flexible plate, the shock when the tablet hits against the bounce preventing member is absorbed so that bounce of the tablet can be suppressed. Since any one end of the upper end and lower end of the bounce preventing member is supported movably in a direction of thickness while the other end is movable in a direction of thickness; alternatively, any one end of the upper end and lower end of the bounce preventing member is supported fixedly while the other end is movable in a direction of thickness, when the tablet hits on the bounce preventing member, the latter recedes to absorb the shock so that bounce of the tablet can be more effectively suppressed. Since the bounce preventing member is

detachable, when it is removed, the tablet drop guide path can be easily cleaned.

[0013] According to the second invention, a bounce preventing member is provided so as to extend obliquely from the lower edge of the upper-stage tablet outlet or the vicinity thereof to a position apart from the lower-stage tablet outlet. Thus, even if  
5 the tablets bounce in the tablet drop guide path and drop toward the tablet outlet, all of the tablets are bounced downward by the bounce preventing member, allowing the tablet to free fall downward without bouncing may time so that the dropping time can be shortened. As a result, in the same manner as the first invention, it is possible to promptly pack the tablet dropped through the tablet drop guide path and eliminate a  
10 possibility that the tablet is contaminated into the next package, allowing perfect and reliable packaging to be conducted.

[0014] Since the lower half portion of the bounce preventing member comprises a vertical portion, all of the tablets dropping toward the vertical portion can be bounced downward, allowing the dropping time to be further shortened. As the bounce  
15 preventing member is formed integrally with side walls of the tablet drop guide path, the number of parts is reduced, making it easy to attach.

[0015] According to the third invention, both a bounce preventing member of the first invention and a bounce preventing member of the second invention are provided. Thus, due to the synergistic effect of both bounce preventing effects, the dripping time  
20 of the tablet can be further shortened, enhancing the packing speed and preventing the contamination of the tablet into the next package.

#### Brief Description of Drawings

[0016] Fig. 1 is a perspective view of a medicine packing apparatus according to the  
25 present invention;

Fig. 2 is a sectional view of a tablet drop guide path provided with a bounce preventing plate according to a first invention;

Fig. 3(a) is a back side view of the tablet drop guide path of Fig. 2, and Fig. 3(b) is a sectional view taken along IIIb-IIIb of Fig. 3(a);

5 Fig. 4(a) is a perspective view of the bounce preventing plate, and Fig. 4(b) is an enlarged view showing an attaching portion of the bounce preventing plate;

Fig. 5(a) is a schematic view showing a state that the tablet is bouncing in the tablet drop guide path having the bounce preventing plate, and Fig. 5(b) is a schematic view showing a state that the tablet is bouncing in the conventional tablet drop guide 10 path having no bounce preventing plate;

Fig. 6(a) is an enlarged view showing another example of the attaching portion of the bounce preventing plate, and Fig. 6(b) is an enlarged view showing a still another example;

Fig. 7(a) is a sectional view of a tablet drop guide path provided with a bounce 15 preventing member according to a second invention, and Fig. 7(b) is a sectional view of a tablet drop guide path having no bounce preventing member;

Fig. 8 is a sectional view taken along VIII-VIII of Fig. 7(a); and

Fig. 9 is a sectional view of a tablet drop guide path according to a third invention provided with the bounce preventing plate according to the first invention and the 20 bounce preventing member according to the second invention.

#### Best Mode for Carrying Out the Invention

[0017] Hereinafter, embodiments according to the present invention will be described in accordance with the accompanying drawings.

25 [0018] Fig. 1 shows a medicine packing apparatus 1 according to the first invention.

On the back surface, the medicine packing apparatus 1 is combined with a tablet cassette shelf 2. On the upper surface, a tablet manual distributing unit 3, a V-shaped box 4 in which powder poured and a control unit 5 are provided. In the lower portion of the front surface, a medicine package belt discharge portion 6 and a box 7 for containing a medicine package belt discharged from the medicine package belt discharge portion 6 are provided.

5 [0019] In the medicine packing apparatus 1, known units not shown such as a division container for dividing the powder poured in the V-shaped box 4, a hopper for collecting the powder dropping from the division container and the tablets dropping from the tablet manual distributing unit 3, and a packing unit for packing the medicine collected by the hopper to discharge it through a medicine package belt discharge portion 6, and so on are provided.

10 [0020] On the tablet cassette shelf 2, a plurality of tablet feeders (motor bases) 8 is attached in a manner of multistage shelf. On the tablet feeders 8 is mounted a plurality of tablet cassettes 9 which contains different kinds of tablets respectively. Operation of the tablet feeder 8 allows the tablets in each of the plurality of tablet cassettes 9 to be taken out from a tablet outlet 10 as shown in Fig. 2 one by one. The tablets are collected in the hopper through a tablet drop guide path 12 provided on a back surface plate 11 of the cassette shelf 2 and packed by the packing unit.

15 20 [0021] The tablet drop guide path 12, as shown in Fig. 3, comprises two side walls 13 positioned at both sides of the tablet outlets 10 of the back side plate 11 and a bounce preventing plate 14 opposing to the tablet outlets 10 of the back side plate 11. The side wall 13 in the present embodiment have a L-shaped cross section made of stainless steel and screwed on the back surface plate 11. As shown in Fig. 4, on the upper end portion of each of the side walls 13 is formed a first cutout 15 which

comprises a horizontal portion 15a extending horizontally from the vertical edge and a vertical portion 15b extending downwardly from the end of the horizontal portion 15a. On the lower portion is formed a second cutout 16 which comprises a horizontal portion 16a extending horizontally from the vertical edge and a vertical portion 16b extending upwardly from the end of the horizontal portion 16a. The horizontal portion 15a of the first cutout 15 is longer than the horizontal portion 16a of the second cutout 16. The vertical portion 15b of the first cutout 15 is shorter than the vertical portion 16b of the second cutout 16. Further, the first cutout 15 has a width in which a support bar 17 on the upper end of the bounce preventing plate 14 can enter. The second cutout 16 has a width in which an engagement protrusion 19 on the lower end of the bounce preventing plate 14 can enter.

[0022] The bounce preventing plate 14 in this embodiment, as shown in Fig. 4(a), is made of transparent flexible resin and formed in an elongate plate-like shape having a width smaller than the distance of the side walls 13. In the vicinity of the upper end 15 of the bounce preventing plate 14 is screwed a support bar 17 comprising a stainless steel round bar and having such a length that the both ends protrude from the both side ends of the bounce preventing plate 14. In the vicinity of the lower end of the bounce preventing plate 14 is screwed an engagement plate 18 comprising a stainless steel plate. On the both side edges of the engagement plate 18, engagement protrusions 19 are provided so as to protrude from the both side edges of the bounce preventing plate 14. The length from the support bar 17 to the engagement protrusion 19 is shorter than that from the lower end of the vertical portion 15b of the first cutout 15 to the horizontal portion 16a of the second cutout 16.

[0023] The engagement protrusions 19 at the lower end of the bounce preventing plate 14 are inserted in the horizontal portions 16a of the second cutouts 16 and pull up

to the vertical portions 16b. In this state, the both ends of the support bar 17 at the upper end are inserted in the horizontal portions 15a of the first cutouts 15 and dropped in the vertical portions 15b. Thus, the bounce preventing plate 14 is obliquely attached so that it recedes from the tablet outlets 10 of the back surface plate 11 of the tablet cassette shelf 2 toward the lower end. The upper end portion of the bounce preventing plate 14 is movable by a gap between the support bar 17 and the vertical portions 15 of the first cutouts 15. The lower end portion is movable by a gap between the engagement protrusions 19 and the vertical portions 16b of the second cutout 16. As the bounce preventing plate 14 has a flexibility, the support bar 17 at the upper end is rotatable to some extent within the vertical portions 15b of the first cutout 15, and the engagement protrusions 19 at the lower end are movable up and down.

[0024] The tablet dropping from the tablet outlet 10 of the tablet feeder 8, as shown in Fig. 2, bounces first on the bounce preventing plate 14 and then directly free falls through the tablet drop guide path 12 without bouncing the back surface plate 11. This is caused by the following two reasons. Firstly, since the bounce preventing plate 14 is inclined so as to recede from the tablet outlets 10 toward the lower end as shown in Fig. 5(a), a bounce angle  $\theta$  is small in comparison with that of conventional one as shown in Fig. 5(b). Secondly, since the bounce preventing plate 14 has a flexibility and is movable in a direction perpendicular to the surface, the shock when the tablet hits against the bounce preventing plate 14 is absorbed. Therefore, it is prevented that the tablet bounces many times within the tablet drop guide path as in conventional one. Thus, the dropping time becomes shorter and the tablet can be ready in time for packing. Therefore, conventional disadvantages that the drop of the tablet is delayed and the tablet is packed in a next package can be eliminated.

[0025] Fig. 6 shows a variation of support structure of the bounce preventing plate 14. The upper end of the bounce preventing plate 14 of Fig. 6(a) is inserted between two pins 20a, 20b so as to be movable in a direction of thickness while the lower end is fixed to the side walls 13 by appropriate means such as screw, adhesive, two-sided tape and son on. The upper end of the bounce preventing plate 14 of Fig. 6(b) is fixed to the side walls 13 by appropriate means such as screw, adhesive, two-sided tape and son on while the lower end comes into contact with a pin 20c so as to be movable in a direction of thickness. Since the bounce preventing plate 14 is movable in a direction of thickness, it retreats as the tablet hits, enabling to suppress the bounce.

[0026] Fig. 7(a) shows the tablet drop guide path 12 of the medicine packing apparatus according to a second invention. The tablet drop guide path 12 is provided with a bounce preventing member 21 above each of the tablet outlets 10 of the tablet feeders 8. The bounce preventing member 21 is made of synthetic resin and formed integrally with both side walls 22 shown in Fig. 8 which are made of synthetic resin and form the tablet drop guide path 12. The bounce preventing member 21 is screwed on the back surface plate 11. The bounce preventing member 21 extends obliquely from the lower edge of the upper-stage tablet outlet 10 or the vicinity thereof to a position apart from the lower-stage tablet outlet 10. The upper half part of the bounce preventing member 21 is a inclined portion 23 and the lower half part is a vertical portion 24 extending perpendicular to the tablet drop guide path 12. In addition, the bounce preventing member 21 has a cover portion 25 extending from the lower end of it to the upper edge of the lower-stage tablet outlet 10.

[0027] Assuming that there is no such bounce preventing member 21, the tablet that drops toward the lower edge of the tablet outlet 10 bounces up as shown in an "a1" course in Fig. 7(b), delaying the dropping time. Otherwise, as shown in an "a2" course

in Fig. 7(b), the tablet is detected by a sensor 30 disposed in the tablet outlet 10, causing a false decision that the tablet has been discharged from the tablet outlet 10, resulting in a possibility of false operation. However, in the present embodiment, since the bounce preventing member 21 exists, even if the tablet drops toward the 5 lower edge of the tablet outlet 10, the tablet bounces on the vertical portion 24 of the bounce preventing member 21 as shown in "b" course in Fig. 7(a) to drop downward. Also, the tablet drops toward the inclined portion 23 of the bounce preventing member 21 bounces on the inclined portion 23 to drop downward. Thus, since all of the tablets dropping toward the vicinity of the tablet outlet 10 bounce downward, the dropping 10 time is not delayed and the tablet can be ready in time for packing. Therefore, in this embodiment, conventional disadvantages that the drop of the tablet is delayed and the tablet is packed in a next package can be also eliminated.

[0028] Fig. 9 shows the tablet drop guide path 12 of the medicine packing apparatus according to a third invention. The tablet drop guide path 12 has the 15 bounce preventing plate 14 as shown in Fig. 1 and the bounce preventing member 21 as shown in Fig. 7(a). Therefore, according to the synergistic effect of both bounce preventing effects, the tablet promptly passes through the tablet drop guide path 12 to be directed to the lower packing unit, enhancing the packing speed and reducing packing defects such as contamination of the tablet into the next package.